

Part Number	ESM Order Ref.	Illus. No.	Description	Remarks
10M230	10M230	6	Pump - oil	
10M231	10M231	7	Gasket	
10M232	8M272	8	Washer - lock	
10M233	8M272	9	Plate - locking	
10M234	10M234	10	Bolt - pump to block - 1/4" UNF x 1 3/4"	
10M235	10M235	11	Strainer - oil	
10M236	10M236	12	Pipe - oil suction (with bracket)	
10M237	FIX136	13	Setscrew - bracket to strainer - 1/4" UNF x 1/2"	
10M238	FIX156	14	Washer - shakeproof - 1/4" I/D	
10M237	FIX136	15	Setscrew - bracket to bearing cap - 1/4" UNF x 1/2"	
10M238	FIX156	16	Washer - shakeproof - 1/4" I/D	
10M239	10M239/40	17	Valve - oil release	
10M240	10M239/40	18	Spring - valve	
10M241	10M241	19	Washer - fibre	
10M242	10M241	20	Washer - copper	
10M243	10M243	21	Nut - cap - oil release valve	
10M244	10M244	22	Plug - oil priming	
10M245	10M245	23	Crush washer - plug - 3/8"	
10M246	10M246SH	24	Sump - oil	
10M247	10M247	25	Plug - drain	
10M248	10M248	26	Washer - copper - 1/2"	
10M249	GSK110	27	Gasket set - sump	
10M250	Use GSK110	28	Seal - oil - main bearing cap	
10M251	Use FIX121	29	Screw - sump to crankcase - 1/4" UNF x 1/2"	
10M252	Use FIX121	30	Washer	
-	FIX121	-	Sump fixing kit	
10M253	10M253	31	Rod - oil dipper	
10M254	10M254	32	Washer - rubber	
10M255	10M255	33	Tube - oil dipper rod	

